

Approved By	Signature	Date
Quality Manager	Padraig Leyland	14/01/04
Managing Director	Maura Burke	14/01/04

Description:

30 Litre Opentop Drum.

Method of Fabrication:

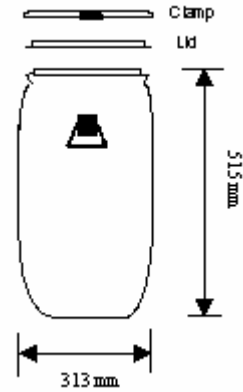
Body: Extrusion Blowmoulded.
Lid: Injection Moulded

Materials:

Body: High Density Polyethylene
Lid: Polyethylene
Gasket: Foamed Rubber.

Colour:

As agreed at the time of placing the order



Dimensions in mm:

Drum Height without lid. 515 +/- 2mm
Drum Height with lid. 520 +/- 2mm
External diameter. 313 +/- 2mm
Wall Thickness (mm) 1.5
Minimum

Capacity:

30.0 Litres Nominal.
33.0 Litres Brimful.

Weight kg:

Bodymass 1.30 +/- 0.02.
Lid & Clamp 0.54

Closures:

1. Polyethylene lid.
2. Galvanised steel clamp with C section and toggle action handle

Packing:

Packed in Rows of 12 in shrink wrapped bales.
Rows are either 2 or 3 high, total is either 24 or 36.

Approvals:

All materials used in the manufacture of the container and lid conform to National/International foodstuffs legislation.

UN Number:

U 1H2/X55/S/ **
N GB 3309

Where ** = Year Of

Manufacture

Note: It is the customer's responsibility to ensure chemical and physical compatibility between the drum and product filled.

Revision History

Revision No	Effective Date	Brief description of change
001	27/02/1998	
002	14/01/04	General layout of specification changed.